

ID Material: 331  
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Revision: 0  
Last updated: 02/10/2023

# FF

FF is a grey molded friction material enhance with, metallic components in order to increase it resistance when is its exposed to high temperatures, and glass fiber for better strength resistance. Moreover, there are inside resin, rubbers, fibers (mineral and metallic) and asbestos free

We manufacturing moulded parts with specific mould, at high presure and temperature.

## Material data

### Friction Properties (according graphics)

Static Friction Coefficient (15bar, from box):	0.5±0.05	μ
Static Friction Coefficient (15bar, 100°C):	0.50±0.05	μ
Dynamic Friction Coefficient:	see charts	
Wear Rate:	see charts	
T° Fading:	>350	°C

### Physical properties

Hardness (DIN53505):	75±5	Shore-D
Specific Gravity (ASTM D792):	1.9±0.1	gr/cm3
Acetone Extraction (ASTM D494):	35	%
Thermal Conductivity (ASTM E1952):	0.28±0.1	W/m°K

### Mechanical properties

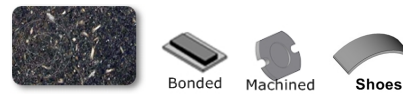
Tensile Strength (ASTM D638):	14±5	N/mm <sup>2</sup>
Compressive Strength (ISO 844:2014):	75±5	N/mm <sup>2</sup>
Shear Modulus (ASTM D2344-00):	2418±100	N/mm <sup>2</sup>

### Recommended Working Values

T° Max. Continuous Operation:	250	°C
T° Max. Intermittent Operation:	380	°C
Max. pressure:	100	Bar
Max. Rubbing Speed:	30	m/s

Material type : Rigid material

### Appearance / Formats



### Applications

Agricultural and bulding machinery - Drum Brakes - Industrial drum and brand brakes - Miscellaneous industrial brakes / clutches

Price Level : € € €

Reach (EC)1907/2023 - RoHS 2015/863/EU : Compliance

### Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive
Oil Resistant:	Yes

